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### Aeration Disk Fabric Replacement Instructions

1. The silo should be emptied prior to any work performed on the inside of the silo. Proper lockout/tag out procedures should be exercised.
2. Access the interior of the hopper area of the silo. The fabric is supported on bar grating so there will be an adequate walking surface to work on.
3. The aeration fabric is held in place with a hold down bar(s) that are secured with acorn nuts. On smaller aeration disks (usually six feet in diameter or less) a single piece of fabric is used with a perimeter hold down bar. On larger aeration disks multiple pieces of fabric with multiple hold down bars required. Remove the acorn nuts and hold down bars noting the location and orientation of the hold down bars.
4. Remove the fabric from the studs in the disk. Caution should be used to prevent damage to the threads or studs and to prevent personal injury.
5. Install the new fabric. No particular side of the fabric needs to be placed "up". Care should be exercised to prevent damaging the fabric. Do not walk directly on the fabric. Protect the fabric with cardboard. Do not allow the fabric to get wet. The fabric is sensitive to temperature and humidity and as such may not fit exactly on the studs. If this is the case carefully stretch or maneuver the fabric as necessary to fit over the studs.
6. Reinstall the hold down bars and acorn nuts assuring that the fabric is smooth and sealed.
7. Inspect the installation and assure the fabric is not damaged and that it is properly sealed.